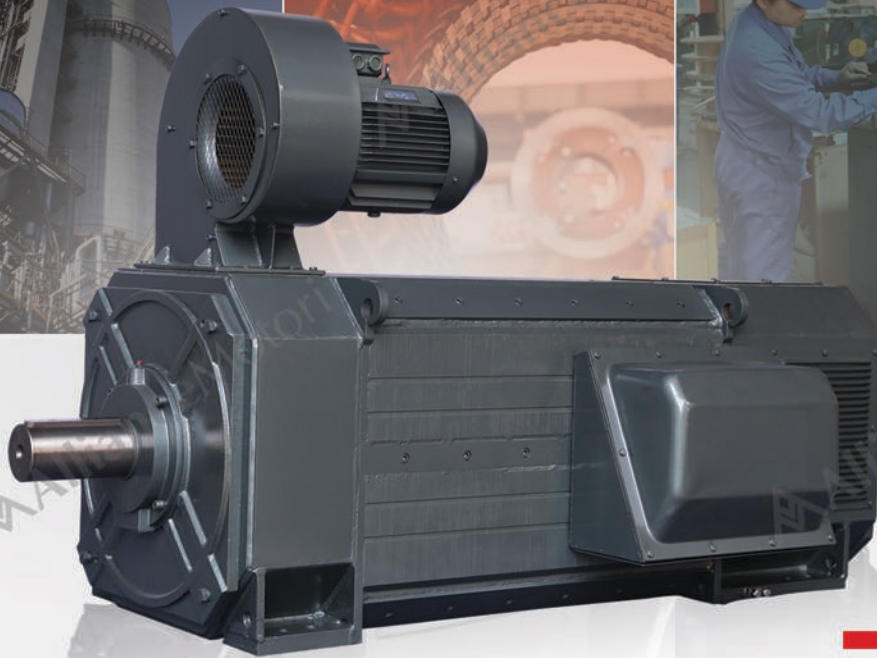
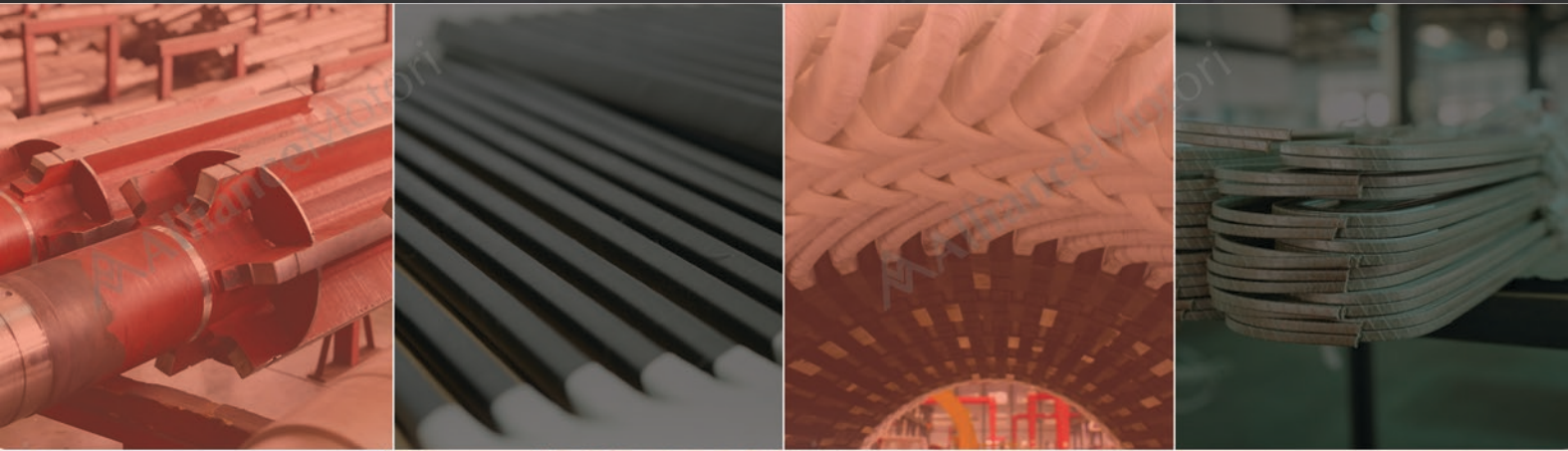


Alliance

HEAVY INDUSTRY ELECTRIC MOTOR



**DC MOTOR
A-Z4 SERIES**

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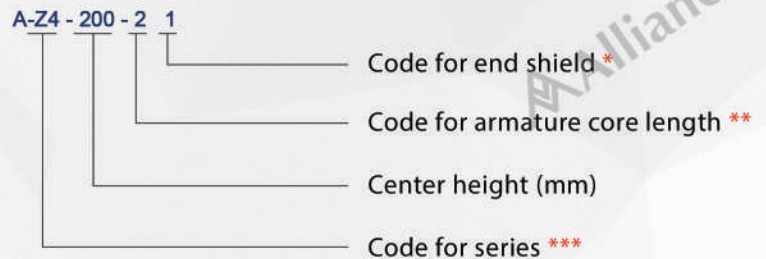
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DC Motor - A-Z4 Series



Type Designation



*The digit 1,2 for short, and long end shield.

**As regards frame size A-Z4-112, the first digit means No. of poles, the second digit for core length.

***The letter 'Z' for d-c machine, the digit '4' for ordinal number of the fourth series design.

Electrical Performance

1. Data listed in the technical data sheet should be employed under the following conditions;

- Altitude above sea level maximal 1000m;
- Cooling air temperature maximal 40°C;
- Ambient conditions for motors should be free from acidic, alkali fumes or other aggressive gases which corrode insulation.
- Duty : Continuous (S1)
- Armature and field circuit for motors may be either operated on static thyristor controlled supplies, or from d-c generator.
- Performances of motors all comply with state standard GB755 (Rotating electrical machines - Rating and performance)

2. Standard rated voltage : 160V or 440V. Values for 220V or 400V and 660V or other voltage may be derived on request.

3. Rated speed : 3000, 1500, 1000, 750, 600, 500, 400, 300, 200 r/min, total nine grades.

Decrease armature voltage to make speed regulating under constant torque, lowering down field voltage to make speed regulating at constant out-put. Speed regulating range; see technical data. The given multiple of load to rated load of different speed range (see Appendix 1).

The torque can be remained consta by reducing speed via armature voltage weakening below rates value. It is stipulated that armature speed range down to maximal 20 r/min at constant torque and stable running.

4. Separate excitation is basic excitation type of the motors. Nominal field voltage : 180V. Other excitation voltage are also acceptable on request.

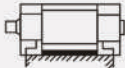
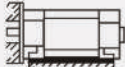
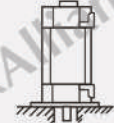
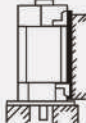
To assure the reliability of insulation of excitation system, the motor must be protected againse self-induced voltages by a release resistor connected in parallel with the field winding when the excitation circuit of the motor is interrupted. At rated field winding resistance (cold). While the field voltage is higher than nominal voltage, the value of shunt resistant may be lower than seven-times field resistance, otherwise higher than seven-times.

DC Motor - A-Z4 Series

5. Both frame size A-Z4-315, A-Z4-355, A-Z4-400 and A-Z4-450 compensating windings are provender. For frame size A-Z4-250 and A-Z4-280 the motors are feasible with a compensating winding too.
6. A marked earthing terminal is provided for the motors.
7. The efficiencies listed in the data sheet are for rated output, voltage and speed, and include excitation losses, excluding separate ventilating fans.

Construction

1. Protection, mounting and type of construction :
 - a. Types of protection of the whole series IP21S.
 - b. Mounting modes comply with the State Standard GB/T997 stipulated as follows :

Mounting Type	For Use In
 IMB-3	A-Z4-100 ~ A-Z4-450
 IMB-35	A-Z4-100 ~ A-Z4-315
 IMV-1	A-Z4-100 ~ A-Z4-225 (The machines are always delivered with feet, even when they are flange-mounted)
 IMV-15	A-Z4-100 ~ A-Z4-315

2. Method of Cooling :

Modes of cooling for all the motors are separate cooling, force ventilated. Cooling by frame radially mounted, separately powered ventilating fan, and attached an air filter. Modes of cooling for motors may be made into three types, namely IC06, IC17 and IC37.

- a. For A-Z4-100 ~ A-Z4-160, the blower is mounted on the non-drive side.
- b. For A-Z4-180 ~ A-Z4-450, the blower is mounted on the drive side.
- c. The required cooling air volume, air pressure and fan motor capacity are shown below : (Table 1)

DC Motor - A-Z4 Series

(Table 1)

Frame Size	(m ³ /hr) Air Volume	(Pa) Static Pressurfe	(kw) Motor Output
A-Z4-100	160	200	0.04
A-Z4-112	220	300	0.06
A-Z4-132	360	450	0.18
A-Z4-160	790	600	0.37
A-Z4-180	1200	940	1.1
A-Z4-200	1600	940	1.1
A-Z4-225	2880	1400	3.0
A-Z4-250	3000	1400	3.0
A-Z4-280	4000	1600	4.0
A-Z4-315	4680	1600	5.5
A-Z4-355	5200	1600	5.5
A-Z4-400	7200	1800	5.5
A-Z4-450	9000	1800	7.5

*All the ventilating fan motors are of there phase, two pole, 380V.

Motors with the following five methods of cooling can be also ordered, but prior consultations are needed.

- Frame size 100 up to 250 may be made into the totally enclosed, frame cooled motor (IC410).
- Frame size 160 up to 250 may be made into the separately ventilated motor with blower mounted on its non-drive side (IC05)
- Frame size 100 up to 200 may be made into the self cooled open motor with its own fan mounted on the shaft (IC01).
- Frame size 160 up to 355 may be made into totally enclosed motor with internal cooling air circulation by independent air-air heat exchanger mounted on it (IC666).
- Frame size 160 up to 450 may be made into totally enclosed motor with independent air-water heat exchanger mounted on it (IC86W).

3. Standard terminal box mounting is on the right hand side seen frin the drive end of the motor. As an alternative, mounting at the top or on the left-hand side is possible on request.

4. Motors, if needed, can be fitted a tacho-generator or other accessories at the non-drive end.

5. Motors, when directly coupled, must use elastic or flexible couplings. The drive and driven units must be aligned with the utmost care.

Radial torces acting on the shaft extensions (belt or pinion driver) must not exceed the values given in the diagrams on the following pages (see Appendix 2).

Remarks:The ratings, output and speed range through field weakening etc. Listed below are merely for referenc. For purposes of incessantly adopting upto-date technology, the data listed in the following table are subject to relev.

DC Motor - A-Z4 Series

Features and Uses

This series motors are found wide use for prime mover in various in various machinery, such as mill auxiliary in metallurgical industry, metal cutting machine tool, paper-making, print textile, painting dan dyeing, cement-making, plastic extruding machine woodwork machine, etc.

Outline mounting dimensions of the motors comply with IEC 72 standard, except for the axial distance between the mounting holes (dimension B)

Performances and technical requirements of the motors can be checked in accordance with IEC34-1 standard of the international electro technical commission, or DIN57530 Norm of the Deutsche Industrie-Norm.

The angular shape of the machine makes good use of space. The motors have laminated yokes, which means that when used on rectifier power supplies they can endure both current ripple and rapid current changes (load change) under dynamic condition. The stator design leads to high accuracy of pole spacing and consequent good communication.

Motors and class F insulated, with reliable insulating construction and impregnating process, ensuring stable dielectric performance and excellent heat dissipation.

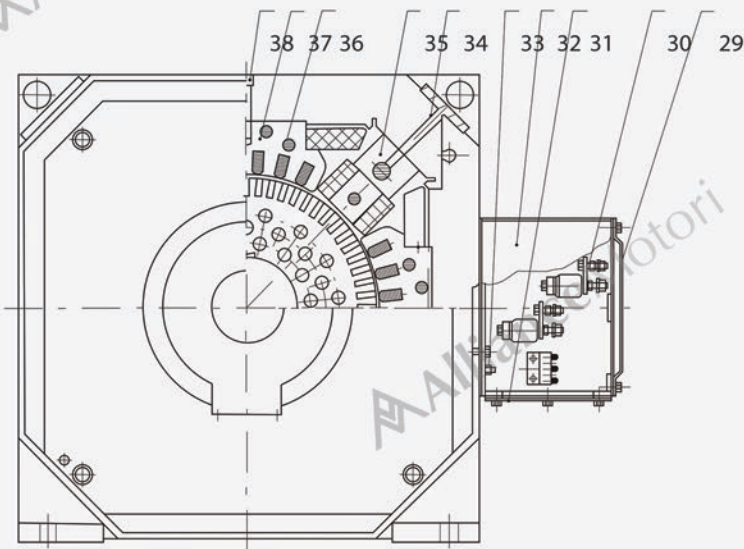
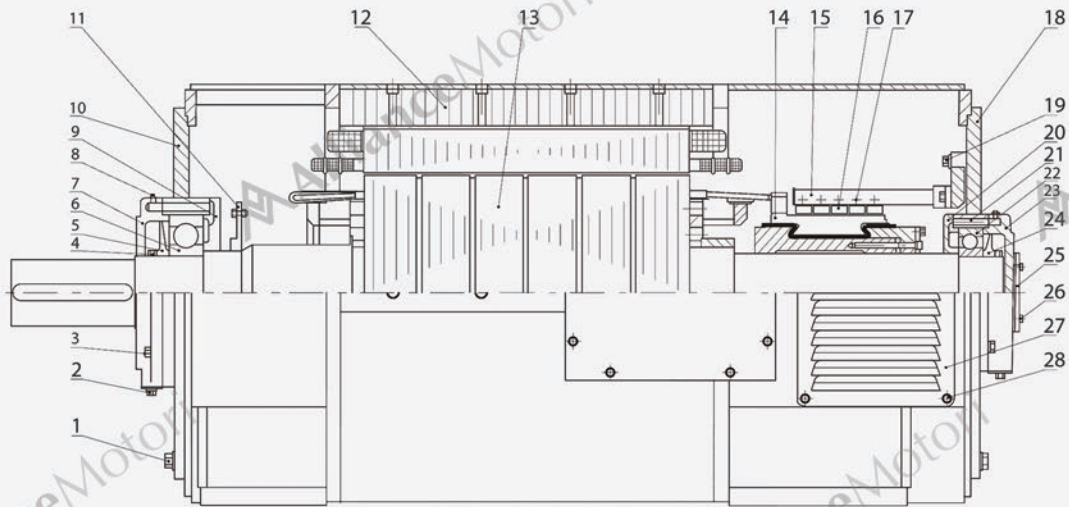
The motors possess the features of small size. Smaller moment of inertia better dynamic characteristic, light weight, larger kW output, high efficiency and reliability, being able to match the current international advanced level.

The motors can be lastingly operated from fully controlled three phase bridge without a smoothing reactor. Motors for 160V may be operated on single phase bridge thyristor. In that case, a smoothing reactor, whose inductance is specified in the relevant technical data, should be inserted in the armature circuit to suppress ripple current.

Notice on Order

1. Please refer to our catalogue before ordering, if the types, ratings you need are not covered by our boodlet please contact us. Should you have particular needs, please offer us specific proposal in advance. Acontract or pilot production agreement may be made when the requirements are fixed by common consent.
2. Please write clearly the type, output, volts, speed, duty, type of construction, excitation, field voltage, No. Of shaft-end, location of terminal box, necessary accessories and spare parts, etc.
3. If the humid-tropical type required, please mark "TH" behind the original type number.

DC Motor - A-Z4 Series



- 1、 Fastening screw of endshield AS & NS**
- 2、 Oil-cap of ball bearing AS & NS
- 3、 Screw of bearing cover AS*
- 4、 Headless screw centrifugal disc AS & NS
- 5、 Centrifugal disc AS
- 6、 Ball bearing AS
- 7、 Bearing cover AS outer
- 8、 Oil nipple AS & NS
- 9、 Bearing cover AS inner
- 10、 Endshield AS
- 11、 Balancing disc AS
- 12、 Frame

- 13、 Armature
- 14、 Commutator
- 15、 Brush rocker
- 16、 Brush holder
- 17、 Carbon brush
- 18、 Endshield NS
- 19、 Fastening screw with washer NS
- 20、 Bearing cover NS inner
- 21、 Screw of bearing cover NS
- 22、 Ball bearing NS
- 23、 Bearing cover NS outer
- 24、 Centrifugal disc NS
- 25、 Endplate NS
- 26、 Screw of endplate NS
- 27、 Louvre NS
- 28、 Screw of louvre NS
- 29、 Terminal box lid
- 30、 Terminal
- 31、 Outlet plate with gasket-sealing
- 32、 Terminal box
- 33、 Grounding bolt
- 34、 Screw of compole
- 35、 Compole
- 36、 Compensating winding
- 37、 Main pole
- 38、 Screw of main pole

Note:

*AS: Drive side

**NS: Non-driver side

DC Motor - A-Z4 Series

Technical Data

(Table 2)

Type	Rated Output P _N	Rated Speed		Speed with Field Weaking nF	Arm. Curr. I _N	Field Power P _F	Arm. Circuit Resistance R	Arm. Circuit Inductance L _A	Field Inductance L _F	Smoothing Induct. L _R	Eff. %	Moment of Inertia GD ²	Wt. kg
		160V	400V										
	kW	r/min	r/min	A	W	Ω(20°C)	mH	H	mH	kg. m ²			
A-Z4-100-1	2.2	1490	3000	17.9	315	1.19	11.2	22	15	67.8	0.044	72	
	1.5	955	2000	13.3		2.17	21.4	13	15	58.5			
	4	2630	4000	12		2.82	26	18		78.9			
	4	2960	4000	10.7						80.1			
	2	1310	3000	6.6		9.12	86	18		68.4			
	2.2	1480	3000	6.5						70.6			
	1.4	860	2000	5.1		16.76	163	18		60.3			
	1.5	990	2000	4.77						63.2			
A-Z4-112/2-1	3	1540	3000	24	320	0.785	7.1	14	20	69.1	0.072	100	
	2.2	975	2000	19.6		1.498	14.1	13	20	62.1			
	5.5	2630	4000	16.4		1.933	17.9	17		79.9			
	5.5	2940	4000	14.7						81.1			
	2.8	1340	3000	9.1		6	59	17		71.2			
	3	1500	3000	8.6						72.8			
	1.9	855	2000	6.9		11.67	110	13		61.1			
	2.2	965	2000	7.1						63.5			
A-Z4-112/2-2	4	1450	3000	31.3	350	0.567	6.2	14	12	72.6	0.088	107	
	3	1070	2000	24.8		0.934	10.3	14	10	66.8			
	7	2660	4000	20.4		1.305	14	19		82.4			
	7.5	2980	4000	19.7						83.5			
	3.7	1320	3000	11.7		4.24	48.5	19		74.1			
	4	1500	3000	11.2						76			
	2.6	895	2000	9		7.62	83	14		65.1			
	3	1010	2000	9.1						67.3			
A-Z4-112/4-1	5.5	1520	3000	42.5	500	0.38	3.85	6.8	6.5	73	0.128	106	
	4	990	2000	33.7		0.741	7.7	6.7	4.5	64.9			
	10	2680	3500	29		0.89	9	6.8		82.7			
	11	2950	3500	28.8						83.3			
	5	1340	1800	15.7		3.01	30.5	6.8		74.3			
	5.5	1480	1800	15.4						75.7			
	3.7	855	1100	13		5.78	60	6.7		65.2			
	4	980	1100	12.2						68.7			
A-Z4-112/4-2	5.5	1090	2000	43.5	570	0.441	5.1	7.8	6	69.5	0.156	114	
	13	2740	3600	37		0.574	6.4	5.8		84.4			
	15	3035	3600	38.6						85.4			
	6.7	1330	1800	20.6		2.12	24.1	7.8		76.8			
	7.5	1480	1800	20.6						78.4			
	5	955	1200	16.1		3.46	40.5	5.8		71.1			
	5.5	1025	1200	15.7						71.9			

DC Motor - A-Z4 Series

Technical Data

Type	Rated Output		Rated Speed		Speed with Field Weakening	Arm. Curr. I _N	Field Power P _F	Arm. Circuit Resistance R	Arm. Circuit Inductance L _A	Field Inductance L _F	Eff. %	Moment of Inertia GD ²	Wt. kg						
	P _N		400V	440V															
	kW		r/min	r/min															
A-Z4-132-1	18.5		2610		4000	52.2	650	0.368	5.3	6.5	85	0.32	140						
	18.5			2850	4000	47.1					85.9								
	10		1330		2100	30.1					1.309			18.9	8.9	79.4			
	11			1480	2200	29.6					2.56			37.5	6.3	80.9			
	7		865		1600	22.7										71.9			
	7.5			975	1600	21.4										74.5			
A-Z4-132-2	20		2800		3600	55.4	730	0.226	3.65	10	87.8	0.4	160						
	22			3090	3600	55.3					88.3								
	15		1360		2500	44.5					0.811			13.5	7.7	81.2			
	15			1510	2500	39.5					1.565			26	6	83.4			
	10		905		1400	31.1										75.6			
	11			995	1400	30.5										77.7			
A-Z4-132-3	27		2720		3600	74.5	800	0.1905	3.4	21	88.2	0.48	180						
	30			3000	3600	75					88.6								
	18.5		1390		2100	53.2					0.531			9.8	6.6	83.6			
	18.5			1540	2200	47.6										84.7			
	13.5		945		1600	40.5										0.976	19.4	6.5	79.4
	15			1050	1600	40.5													80.5
A-Z4-160-11	33		2710		3500	93.4	820	0.1835	3.15	10	87.4	0.64	220						
	37			3000							88.5								
	19.5		1350		3000	58.8					0.593			10.4	7.7	80.4			
	22			1500												82.6			
A-Z4-160	-22	40.5	2710		3500	113	920	0.1426	2.7	10		88.2	0.76			242			
		45		3000							89.1								
	-21	16.5	900		2000	50.5					0.862	17.7		6	77.9				
		18.5		1000											79.4				
A-Z4-160-31	-32	49.5	2710		3500	137	1050	0.097	2.07	11			89.1		0.88	268			
		55		3010							90.2								
		27	1350		3000	77.8					0.376	8.3	10	84.7					
		30		1500										85.7					
	-31	19.5	900		2000	59.1								0.675			15.2	6.3	79.1
		22		1000															81.7
A-Z4-180-11	33		1350		3000	95.4	1200	0.29	5.8	7.1					84.7	1.52			326
	37			1500							86.5								
	16.5		670		1900	51.4					0.947	17.6	5.6		75.5				
	18.5			750										78.1					
	13		540		1400	42.4								1.264	25		5.6	73	
	15			600														74.1	

DC Motor - A-Z4 Series

Technical Data

Type	Rated Output		Rated Speed		Speed with Field Weaking	Arm. Curr.	Field Power	Arm. Circuit Resistance	Arm. Circuit Inductance	Field. Inductance	Eff.	Moment of Inertia	Wt.
	P _N		400V	440V									
	kW		r/min		r/min	A	W	Ω(20°C)	mH	H	%	kg. m ²	kg
A-Z4-180-21	-22	67	2710	3400	185	1400	0.0555	1.16	6.9	89.5	1.72	350	
		75	3000							90.7			
	-21	40.5	1350	2800	115		0.2125	4.65	6.6	85.8			
		45	1500				87						
	-21	27	900	2000	78.7		0.419	9.3	7.3	82.2			
		30	1000				83.7						
	-21	19.5	670	1400	60.3		0.756	15.7	7.1	77.3			
		22	750				79.7						
	-21	16.5	540	1600	52		1.003	21.9	5	73.8			
		18.5	600				76.8						
A-Z4-180-31	-33	900	2000	96.6	1500	0.332	7.7	6.6	82.8	1.92	380		
		37							1000			83.6	
	19.5	540	1250	61.8		0.801	19	6.6	74.8				
	22	600				76.6							
A-Z4-180-41	-42	81	2710	3200	221	1700	0.051	1.16	12	91	2.2	410	
		90	3000							91.3			
	-41	50	1350	3000	139		0.1417	3.2	5.7	87.5			
		55	1500				87.7						
	-41	27	670	2000	79.5		0.459	10.4	6.3	80.4			
		30	750				81.1						
A-Z4-200	-12	99	2710	3000	271	1400	0.0373	0.83	7.62	90.2	3.68	485	
		110	3000							91.6			
	-11	40.5	900	2000	118		0.2653	8.4	7.01	83.4			
		45	1000				85.5						
	-11	33	670	1600	99		0.369	10.6	7.77	80.2			
		37	750				82.9						
	-11	19.5	450	1000	63.5		0.93	21.9	7.3	72.2			
		22	500				77.4						
A-Z4-200	-21	67	1350	3000	188	1500	0.0885	2.8	6.78	88.7	4.2	530	
		75	1500							89.6			
	-21	27	540	1000	82		0.535	14	9.64	78.8			
		30	600				80.4						
A-Z4-200	-32	119	2710	3200	322	1750	0.0266	0.79	10.9	91.7	4.8	580	
		132	3000							92.4			
	-31	81	1350	2800	224		0.0771	2.6	5.61	88.7			
		90	1500				90						
	-31	49.5	900	2000	141		0.1751	4.8	8.54	85.6			
		55	1000				87.1						
	-31	40.5	670	1400	119		0.283	8.5	8.35	82.5			
		45	750				84.1						
	-31	33	540	1200	101		0.42	12.2	8.42	79.6			
		37	600				82						
	-31	27	450	750	83.5		0.598	17.1	8.4	77.5			
		30	500				79.5						

DC Motor - A-Z4 Series

Technical Data

Type	Rated Output P _N	Rated Speed		Speed with Field Weakening n _F	Arm. Curr. I _N	Field Power P _F	Arm. Circuit Resistance R	Arm. Circuit Inductance L _A	Field Inductance L _F	Eff. %	Moment of Inertia GD ²	Wt. kg			
		400V	440V												
	kW	r/min	r/min	A	W	Ω(20°C)	mH	H	kg. m ²						
A-Z4-225-11	99	1360	3000	276	2300	2300	0.0664	2.1	4.45	87.9	5	680			
	110	1500								89.4					
	67	900	2000	193						0.1406			4.9	4.28	84.4
	75	1000													86.5
	49	680	1300	146						0.2433			8.7	5.77	81.2
	55	750													84
	40	540	1200	123						0.356			9.5	6.38	78.2
	45	600													80.8
	33	450	1000	103						0.476			15.2	6.10	76.5
	37	500													78.8
A-Z4-225-21	49	540	1000	148	2470	2470	0.2648	9.5	4.14	79.3	5.6	740			
	55	600								82.4					
	40	450	1000	125						0.397			13.7	5.41	76.6
	45	500													78.9
A-Z4-225-31	119	1360	2400	327	2580	2580	0.0454	1.5	5.33	89.3	6.2	800			
	132	1500								90.5					
	81	900	2000	227						0.093			3.4	5.3	86.9
	90	1000													88
	67	680	2250	197						0.167			5.1	5.44	82.5
	75	750													85.1
A-Z4-250	144	1360	2100	399	2500	2500	0.0444	1.3	4.29	88.8	8.8	890			
	160	1500								89.9					
	99	900	2000	281						0.0911			2.4	4.55	86.2
	110	1000													88.1
A-Z4-250-21	167	1360	2200	459	2750	2750	0.0325	0.91	4.28	89.8	10	970			
	185	1500								90.5					
	81	680	2250	234						0.1306			3.9	5.41	83.2
	90	750													85.2
A-Z4-250-31	180	1360	2400	493	2850	2850	0.0281	0.87	5.32	90.4	11.2	1070			
	200	1500								91.5					
	119	900	2000	334						0.0668			1.7	5.46	87.4
	132	1000													89.1
	67	540	2000	204						0.202			4.0	4.0	80.8
	75	600													84.6
	49	450	1500	152						0.305			7.3	5.1	78.5
	55	500													82.4
A-Z4-250-41	198	1360	2400	539	3000	3000	0.0237	0.93	6.19	91	12.8	1180			
	220	1500								91.7					
	144	900	2000	401						0.0485			1.9	4.53	88.0
	160	1000													89.2
	99	680	1900	283						0.0102			2.6	5.3	85.8
	110	750													87.4
	81	540	1600	236						0.141			4.7	6.36	83.4
	90	600													85
	67	450	1500	201						0.195			5.1	4.97	80
	75	500													83.4

DC Motor - A-Z4 Series

Technical Data

Type	Rated Output	Rated Speed		Speed with Field Weaking	Arm. Curr.	Field Power	Arm. Circuit Resistance	Arm. Circuit Inductance	Field Inductance	Eff.	Moment of Inertia	Wt.		
	P _N	400V	440V	nF	I _N	P _F	R	L _A	L _F	%	GD ²			
	kW	r/min		r/min	A	W	Ω(20°C)	mH	H		kg. m ²	kg		
A-Z4-280-11	226	1355		2000	614	3100	0.02134	0.69	4.58	90.9	16.4	1280		
	250	1500								91.6				
A-Z4-280	253	1355		1800	684	3500	0.01796	0.77	5.3	91.5	18.4	1400		
	280	1500								92.1				
	180	900		2000	498				0.0373	1.2			4.46	89.1
	200	1000												90.1
	119	675		1600	333				0.0662	2.3			4.37	87.1
	132	750												88.6
	99	540		1500	281				0.093	3.1			4.57	84.7
	110	600												86
A-Z4-280-32	284	1360		1800	768	3600	0.01493	0.59	6.94	91.7	21.2	1550		
	315	1500								92.6				
	198	900		2000	545				0.0314	1.1			5.54	89.7
	220	1000												90.6
	144	675		1700	402				0.0532	2			5.47	87.8
	160	750												89.1
	118	540		1000	339				0.0839	2.6			5.77	85.4
	132	600												86.8
	80	450		1400	234				0.1377	5.3			9.03	84.1
	90	500												85.4
A-Z4-280-41	225	900		1800	616	4000	0.02545	0.96	5.29	90.2	24	1700		
	250	1000								91.1				
	166	675		1900	464				0.0457	1.7			5.19	88.1
	185	750												89.4
	98	450		1000	282				0.0993	3.7			6.86	85.1
	110	500												86.9
A-Z4-315-12	321	1360		1800	865	3850	0.015	0.39	8.64	92.2	21.2	1890		
	355	1500								92.8				
	253	900		1600	690				0.02355	0.46			5.06	90.4
	280	1000												91.6
	180	680		1900	500				0.04371	0.83			4.97	88.4
	200	750												89.4
A-Z4-315-11	144	540		1900	409	0.06919	1.3	7.6	86.4					
	160	600							87.4					
	118	450		1600	344			0.1	2.3	9.43	84.4			
	132	500									86.3			
	98	360		1200	294			0.1415	2.9	9.96	81.7			
	110	400									84.3			



DC Motor - A-Z4 Series

Technical Data

Type	Rated Output		Rated Speed		Speed with Field Weaking nF	Arm. Curr. I _N	Field Power P _F	Arm. Circuit Resistance R	Arm. Circuit Inductance L _A	Field Inductance L _F	Eff. %	Moment of Inertia GD ²	Wt. kg
	P _N		400V	440V									
	kW		r/min	r/min									
A-Z4-315-22	284		900		1600	772	0.02034	0.49	5.91	91	24	2080	
	315		1000										
	225		680										
	250		750										
A-Z4-315-21	166		540		1600	468	0.05382	1.2	25	87.2	24	2080	
	185		600										
	143		450										
	160		500										
A-Z4-315-32	320		900		1600	867	0.01658	0.39	23.1	91.0	27.2	2290	
	355		1000										
	252		680										
	280		750										
	180		540										
	200		600										
A-Z4-315-31	118		360		1200	344	0.1002	2.1	23.3	83.2	27.2	2290	
	132		400										
A-Z4-315-42	361		900		1400	971	0.01302	0.33	29	92.1	30.8	2520	
	400		1000										
	284		680										
	315		750										
	225		540										
	250		600										
A-Z4-315-41	166		450		1500	468	0.055	1.4	37.4	87.3	30.8	2520	
	185		500										
	143		360										
	160		400										
A-Z4-355-12	406		900		1500	1094	0.01259	0.36	37.6	91.8	42	2890	
	450		1000										
	321		680										
	355		750										
A-Z4-355-11	253		540		1500	697	0.02952	0.91	22	89.2	42	2890	
	280		600										
	180		450										
	200		500										
	166		360										
	185		400										

DC Motor - A-Z4 Series

Technical Data

Type	Rated Output		Rated Speed		Speed with Field Weaking	Arm. Curr.	Field Power	Arm. Circuit Resistance	Arm. Circuit Inductance	Field. Inductance	Eff.	Moment of Inertia	Wt.
	P _N		400V	440V									
	kW		r/min		r/min	A	W	Ω(20°C)	mH	H		kg. m ²	kg
A-Z4-355-22	361		680		1600	978	5600	0.01583	0.44	15.6	90.8	46	3170
	400		750								91.7		
	284		540		1500	783		0.02676	0.81	34.7	89.5		
	315		600								90.5		
	225		450		1600	624		0.03462	1.0	20.5	88.4		
	250		500								89.5		
A-Z4-355-21	180		360		1200	511	0.05642	1.6	35.5	86.3	87.5		
	200		400										
A-Z4-355-32	406		680		1100	1098	6000	0.01362	0.39	19	91.3	52	3490
	450		750								92.1		
	320		540		1600	877		0.02153	0.7	24.3	89.9		
	355		600								91		
	284		450		1500	789		0.0293	0.91	18.5	88.3		
	315		500								89.5		
A-Z4-355-31	197		360		1200	559	0.04957	1.3	34.6	86.6	88.4		
	220		400										
A-Z4-355-42	361		540		1300	985	6500	0.01836	0.64	29.6	90.5	60	3840
	400		600								91.2		
	320		450		1200	882		0.02361	0.76	17.7	88.9		
	355		500								89.2		
	225		360		1200	627		0.0358	1.2	17.7	87.5		
	250		400								88.8		
A-Z4-400-21	-22	435	680		1400	1175	5700	0.0139	0.33	7.85	90.8	74	4500
		480	750								92		
		235	360		1200	675		0.0497	1	7.3	84.8		
		260	400								86.3		
	-21	180	270		900	537		0.0804	1.6	7.44	81.8		
	200	300		83.1									

DC Motor - A-Z4 Series

Technical Data

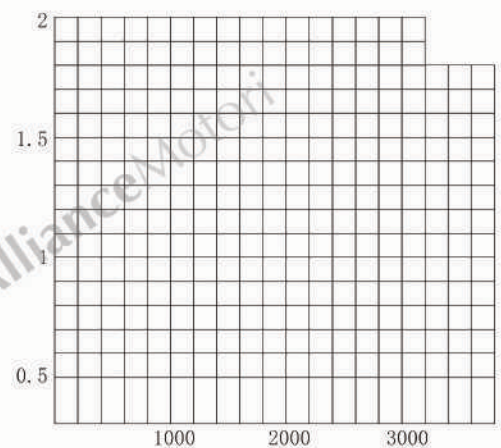
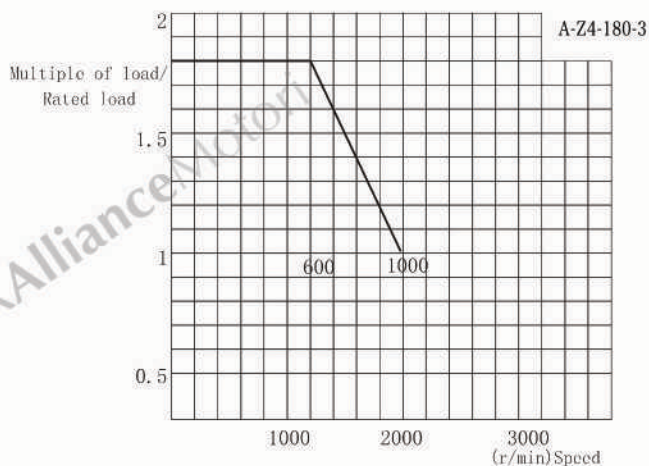
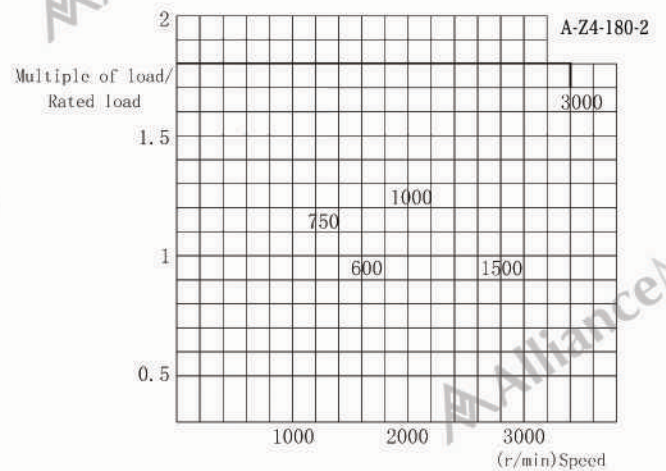
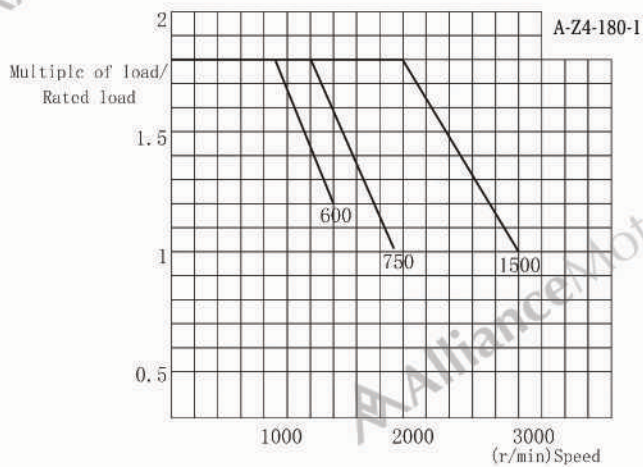
Type	Rated Output P _N kW	Rated Speed		Speed with Field Weaking nF r/min	Arm. Curr. I _N A	Field Power P _F W	Arm. Circuit Resistance R Ω(20°C)	Arm. Circuit Inductance L _A mH	Field Inductance L _F H	Eff. %	Moment of Inertia GD ² kg. m ²	Wt. kg				
		400V	440V													
		r/min														
A-Z4-400-32	500	680	750	1400	1340	6400	0.0112	0.3	9.57	91.2	84	4900				
		550								92.5						
	400	540	600	1300	1083		0.0162	0.35	4.51	89.9						
		440								91.1						
	344	450	500	1300	952		0.0248	0.58	6	88.1						
		380								89.5						
	270	360	400	1200	768		0.03821	0.82	6.11	86						
		300								87.5						
	208	270	300	900	611		0.0659	1.5	5.89	82.8						
		230								84						
A-Z4-400-41	435	540	600	1300	1175	7100	0.0134	0.32	5.54	90.8	94	5300				
		480								92						
	390	450	500	1400	1070		0.0201	0.47	6.86	88.6						
		430								90						
	316	360	400	1200	880		0.0274	0.73	5.41	87.7						
		350								89						
	235	270	300	900	676		0.0508	1.2	5.38	84						
		260								85.4						
	A-Z4-450-22	472	540	600	1200		1286	6500	0.0133	0.29			10.2	90.8	138	5600
			520											92.1		
408		450	500	1400	1114	0.0159	0.41		7.99	90						
		450								91.3						
362		360	400	1200	1010	0.0232	0.61		5.79	88.1						
		400								89.4						
253		270	300	900	720	0.0415	1		5.82	85.8						
		280								87.1						
A-Z4-450-32		500	540	600	1200	1358	7100		0.0134	0.39	19.6	90.8	156	6000		
			550									92				
	453	450	500	1300	1228	0.0145		0.32	7.36	90						
		500								91.4						
	408	360	400	1200	1130	0.0205		0.53	7.17	88.5						
		450								89.7						
	309	270	300	900	875	0.0342		0.83	4.8	85.9						
		340								87.1						
	200	180	200	600	595	0.0751		1.9	9.09	81.3						
		220								82.6						
A-Z4-450-42	545	540	600	1100	1492	7800	0.0134	0.51	28.2	90.3	174	6700				
		600								91.5						
	500	450	500	1100	1367		0.0145	0.43	18.6	90						
		550								91.4						
	453	360	400	1200	1254		0.0178	0.42	5.85	88.9						
		500								90						
	345	270	300	900	972		0.0275	0.81	5.62	86.8						
		380								88.1						
	235	180	200	600	698		0.0612	1.7	5.73	81.7						
		260								83						

DC Motor - A-Z4 Series

Illustration (Appendix 1)

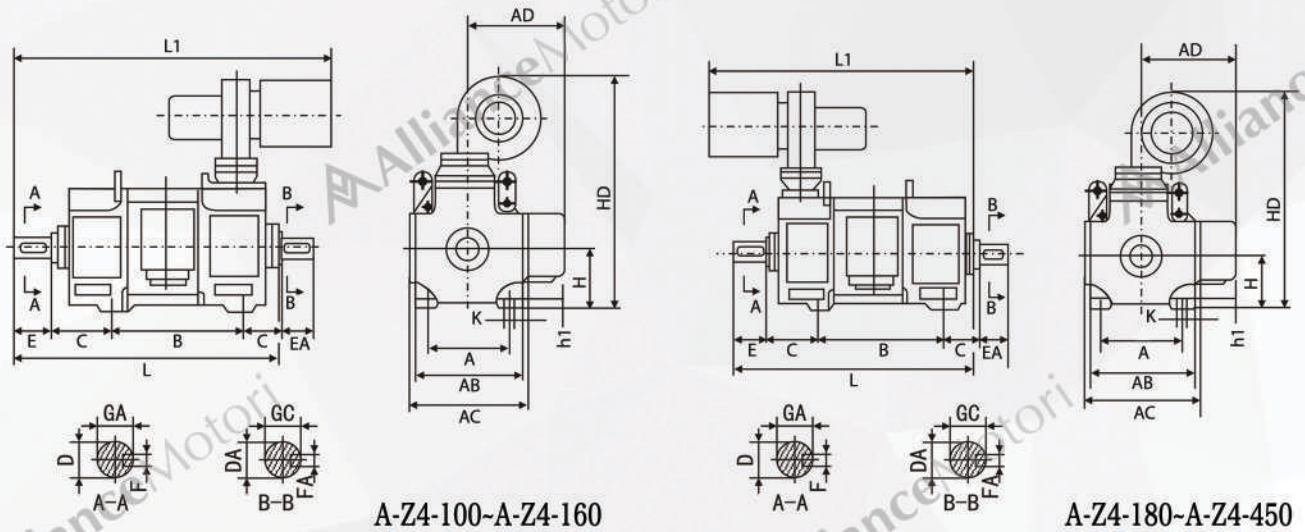
1. Multiple of load implies the multiple of armature current (armature circuit Characteristic factor)
2. The figures beside the curves in the drawing are the rated speed of Motors.
3. The multiple of load under speed Regulation via field weakening for frame size Z4-160 and below may consult with the manufacturer.

Appendix 1 Armature Circuit Characteristic Factor



DC Motor - A-Z4 Series

Figure. 01

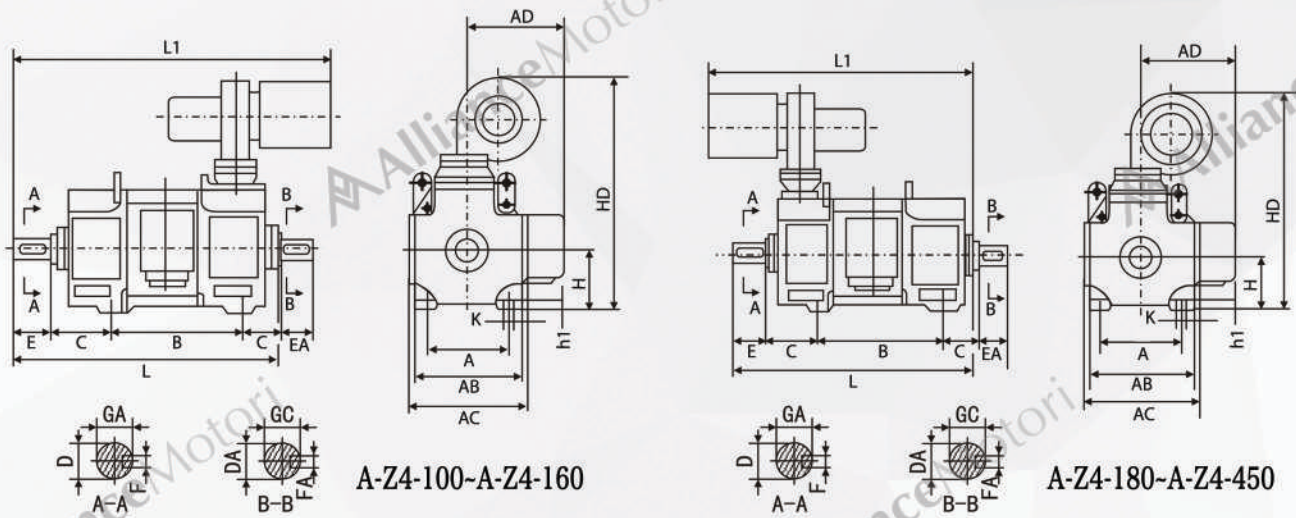


(Table 3) mm

Type	Mounting Dimensions in Millimeter													Outline Dimensions in Millimeter						
	A	B	C	D	E	F	GA	DA	EA	FA	GC	H	K	AB	AC	AD	HD	L	L1	h1
A-Z4-200-11	318	566	133	65	140	18	69	65	140	18	69	200	19	396	430	355	779	977	1158	18
A-Z4-200-12		614																1025	1206	
A-Z4-200-21		606																1017	1198	
A-Z4-200-22		654																1065	1246	
A-Z4-200-31		686																1097	1278	
A-Z4-200-32		734																1145	1326	
A-Z4-200-41		756																1167	1348	
A-Z4-200-42		804																1215	1396	
A-Z4-225-11	356	701	149	75	140	20	79.5	75	140	20	79.5	225	19	440	474	398	981	1140	1605	20
A-Z4-225-12		761																1200	1665	
A-Z4-225-21		751																1190	1655	
A-Z4-225-22		811																1250	1715	
A-Z4-225-31		811																1250	1715	
A-Z4-225-32		871																1310	1775	
A-Z4-250-11	406	715	168	85	170	22	90	75	140	20	79.5	250	24	490	524	432	1031	1225	1657	25
A-Z4-250-12		775																1285	1717	
A-Z4-250-21		765																1275	1707	
A-Z4-250-22		825																1335	1767	
A-Z4-250-31		825																1335	1767	
A-Z4-250-32		885																1395	1827	
A-Z4-250-41		895																1405	1837	
A-Z4-250-42		955																1465	1897	

DC Motor - A-Z4 Series

Figure. 01



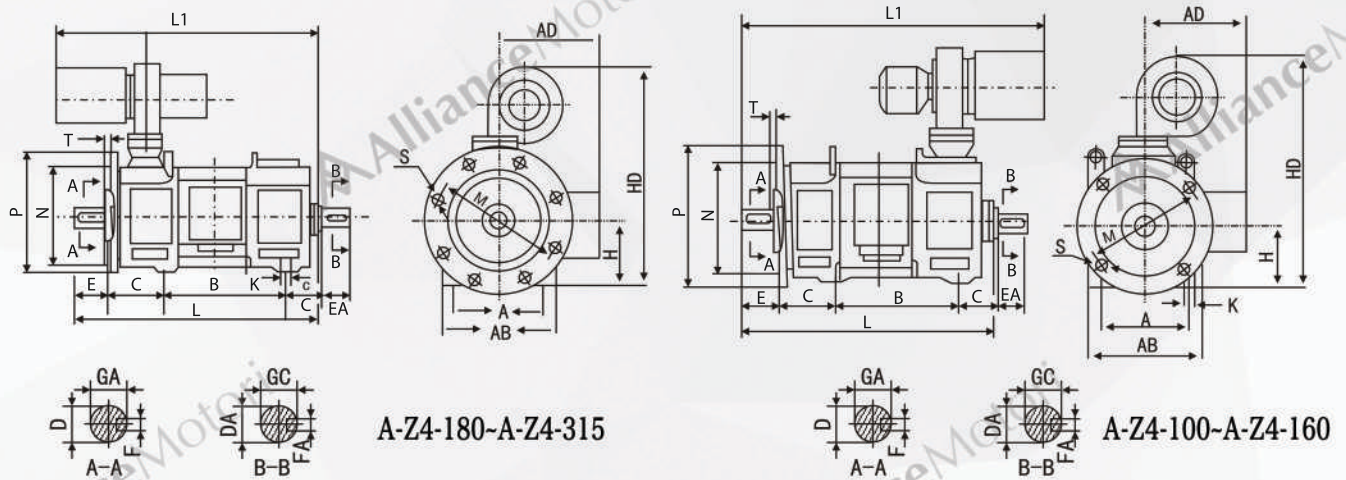
(Table 3) mm

Type	Mounting Dimensions in Millimeter													Outline Dimensions in Millimeter						
	A	B	C	D	E	F	GA	DA	EA	FA	GC	H	K	AB	AC	AD	HD	L	L1	h1
A-Z4-400-11	686	959	280	120	210	32	127	120	210	32	127	400	35	790	830	750	1620	1732	1817	35
A-Z4-400-12		1079																1852	1937	
A-Z4-400-21		1039																1812	1897	
A-Z4-400-22		1159																1932	2017	
A-Z4-400-31		1129																1902	1987	
A-Z4-400-32		1249																2022	2107	
A-Z4-400-41		1229																2002	2087	
A-Z4-400-42		1349																2122	2207	
A-Z4-450-11	800	1061	315	140	250	36	148	140	250	36	148	450	35	890	924	800	1720	1944	2050	40
A-Z4-450-12		1181																2064	2070	
A-Z4-450-21		1151																2034	2140	
A-Z4-450-22		1271																2154	2260	
A-Z4-450-31		1251		2134	2240															
A-Z4-450-32		1371		2254	2360															
A-Z4-450-41		1361		2294	2350															
A-Z4-450-42		1481		2414	2470															
A-Z4-450-51		1481		2414	2470															
A-Z4-450-52		1601		2534	2590															

All type can be provided with type ZYS-A d-c tachogenerator made by our factory. In that case, The dimension L of the motor length with increase by 300mm.

DC Motor - A-Z4 Series

Figure. 02



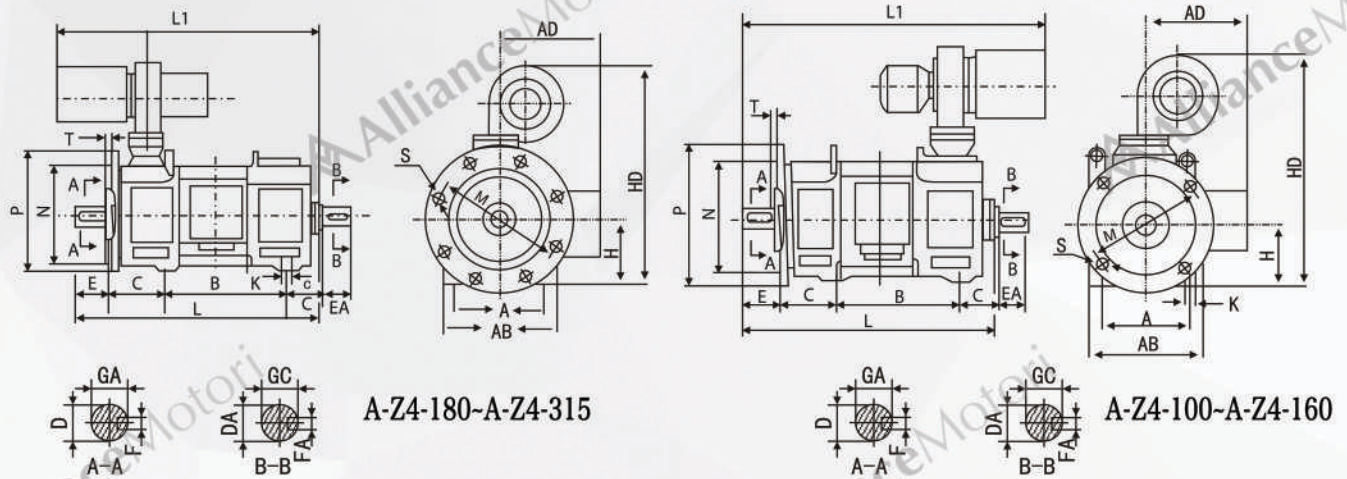
Horizontal Flanged Foot-mounted

Type	Mounting Dimensions in Millimeter																Outline Dimensions in Millimeter									
	A	B	C	D	E	F	GA	DA	EA	FA	GC	H	K	M	N	S	Holes	T	P	AB	AC	AD	HD	L	L1	h1
A-Z4-180-11		436																						794	1022	
A-Z4-180-12		501																						859	1087	
A-Z4-180-21		476																						834	1062	
A-Z4-180-22		541																						899	1127	
A-Z4-180-31	279	526	121	55	110	16	59	55	110	16	59	180	15	350	300	19	4	5	400	356	390	305	731	884	1112	16
A-Z4-180-32		591																						949	1177	
A-Z4-180-41		586																						944	1172	
A-Z4-180-42		651																						1009	1237	
A-Z4-180-51		656																						1014	1242	
A-Z4-180-52		721																						1079	1307	

Type	Mounting Dimensions in Millimeter																Outline Dimensions in Millimeter									
	A	B	C	D	E	F	GA	DA	EA	FA	GC	H	K	M	N	S	Holes	T	P	AB	AC	AD	HD	L	h1	
A-Z4-200-11		566																						977	1158	
A-Z4-200-12		614																						1025	1206	
A-Z4-200-21		606																						1017	1198	
A-Z4-200-22		654																						1065	1246	
A-Z4-200-31	318	686	133	65	140	18	69	65	140	18	69	200	19	400	350	19	8	5	450	396	430	355	779	1097	1278	
A-Z4-200-32		734																						1145	1326	
A-Z4-200-41		756																						1167	1348	
A-Z4-200-42		804																						1215	1396	
A-Z4-225-11		701																						1140	1605	
A-Z4-225-12		761																						1200	1665	
A-Z4-225-21	356	751	149	75	140	20	79.5	75	140	20	79.5	225	19	500	450	19	8	5	550	440	474	398	981	1190	1655	
A-Z4-225-22		811																						1250	1715	
A-Z4-225-31		811																						1250	1715	
A-Z4-225-32		871																						1310	1775	

DC Motor - A-Z4 Series

Figure. 02



Horizontal Flanged Foot-mounted

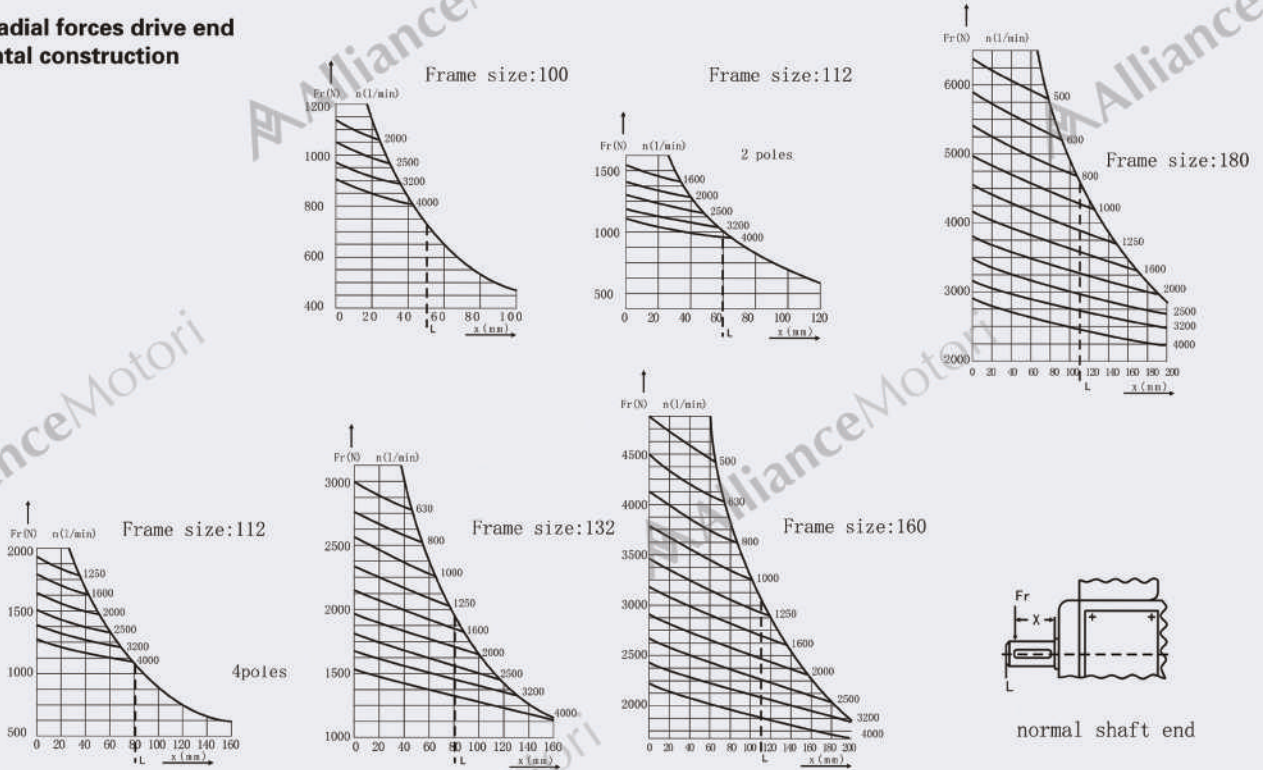
Type	Mounting Dimensions in Millimeter																	Outline Dimensions in Millimeter							
	A	B	C	D	E	F	GA	DA	EA	FA	GC	H	K	M	N	S	Holes	T	P	AB	AC	AD	HD	L	h1
A-Z4-250-11		715																						1225	1657
A-Z4-250-12		775																						1285	1717
A-Z4-250-21		765																						1275	1707
A-Z4-250-22	406	825	168	85	170	22	90	75	140	20	79.5	250	24	600	550	24	8	6	660	490	524	432	1031	1335	1767
A-Z4-250-31		825																						1335	1767
A-Z4-250-32		885																						1395	1827
A-Z4-250-41		895																						1405	1837
A-Z4-250-42		955																						1465	1897
A-Z4-280-11		762																						1315	1748
A-Z4-280-12		852																						1405	1838
A-Z4-280-21		822																						1375	1808
A-Z4-280-22		912																						1465	1898
A-Z4-280-31	457	892	190	95	170	25	100	85	170	22	90	280	24	600	550	24	8	6	660	550	584	462	1130	1445	1878
A-Z4-280-32		982																						1535	1968
A-Z4-280-41		972																						1525	1958
A-Z4-280-42		1062																						1615	2048
A-Z4-280-51		1062																						1615	2048
A-Z4-280-52		1152																						1705	2138
A-Z4-315-11		887																						1532	1897
A-Z4-315-12		977																						1622	1987
A-Z4-315-21		967																						1612	1977
A-Z4-315-22	508	1057	216	100	210	28	106	95	170	25	100	315	28	740	680	24	8	6	800	620	654	497	1221	1702	2067
A-Z4-315-31		1057																						1702	2067
A-Z4-315-32		1147																						1792	2157
A-Z4-315-41		1157																						1802	2167
A-Z4-315-42		1247																						1892	2257

All type can be provided with type ZYS-A d-c tachogenerator made by our factory. In that case, The dimension L of the motor length with increase by 300mm.

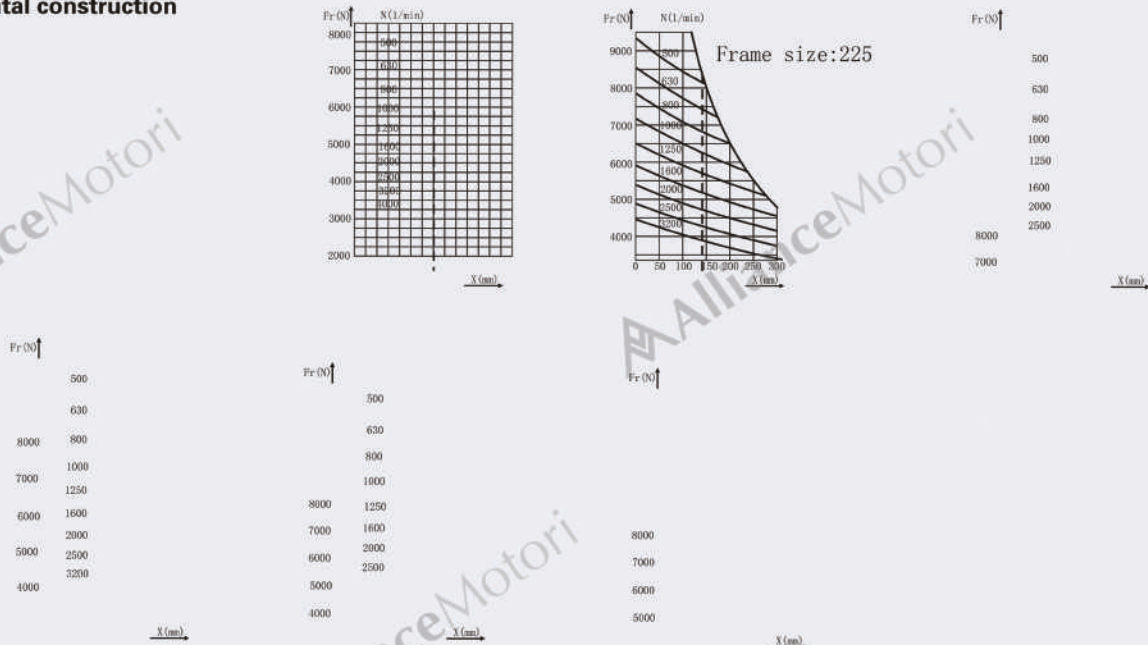
DC Motor - A-Z4 Series

Appendix 2A

Additional radial forces drive end horizontal construction



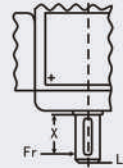
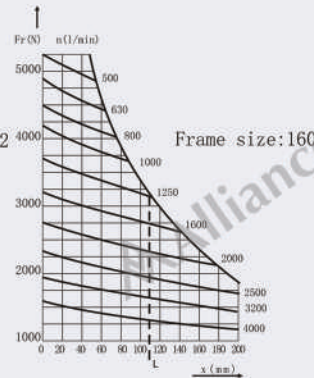
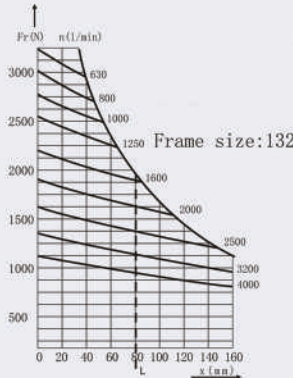
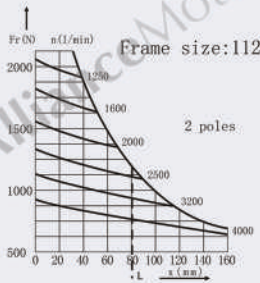
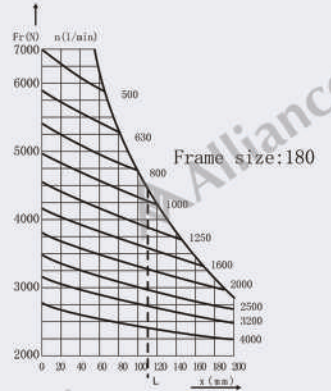
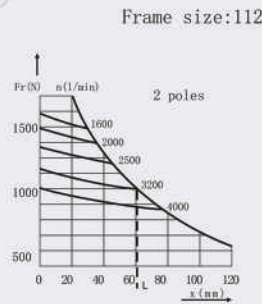
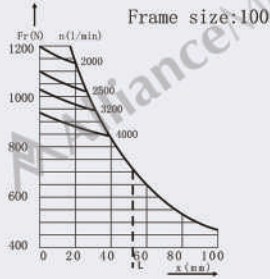
Additional radial forces drive end horizontal construction



DC Motor - A-Z4 Series

Appendix 2B

Additional radial forces drive end verticac construction

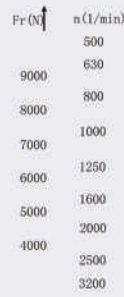


normal shaft end

Additional radial forces drive end verticac construction



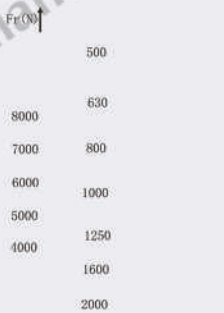
x (mm)



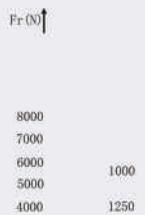
x (mm)



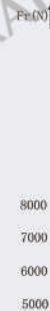
x (mm)



x (mm)



x (mm)



x (mm)



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